

Parts List

In this chapter...

- Serial Number Format
- Using the Parts List
- Print Engine Parts
- Xerox Supplies and Accessories

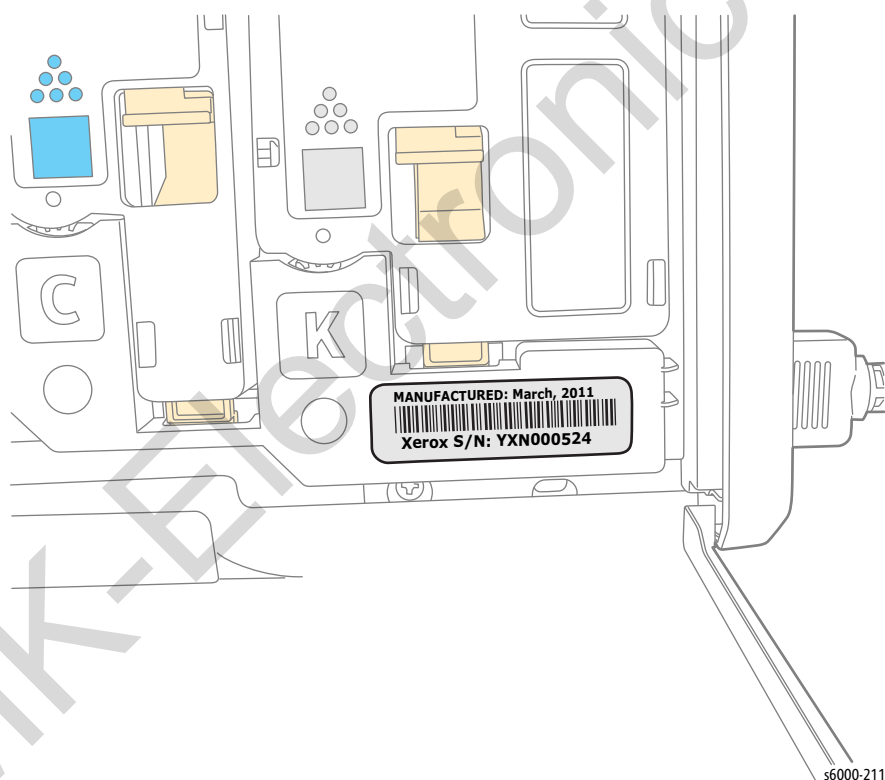
Chapter 9

Serial Number Format

Changes to Xerox products are made to accommodate improved components as they become available. It is important when ordering parts to include the following information:

- Component's part number
- Product type or model number
- Serial Number of the printer

The serial number is found on a label located on the left-side frame near the AC inlet. The Right Side Cover must be opened to view the Serial Number.



Phaser 6000/6010 Serial Number Format

The nine or ten-digit serial number uses the format **PPPRSSSSS** or **MMMSSSSSSc**.

- **PPP** = Three digit alphanumeric product code
- **MMM** = Three digit numeric manufacturing location code

Product Code	Mfg. Location Code	Product
YXL	—	6000B, 110V Engine
YXM	316	6000B, 220V Engine
YXN	—	6010N, 110V Engine
YXR	316	6010N, 220V Engine
AP2	—	6015B, 110V Engine
AP3	316	6015B, 220V Engine
AP5	316	6015N, 220V Engine
BD1	—	6015Ni, 110V Engine
BD2	316	6015Ni, 220V Engine

- **R** = Single digit numeric revision digit, 0-9. To be rolled when the ending serial number is reached or when a major product change occurs.
- **SSSSSS** = Six digit numeric serial number based on the following table. The serial numbers are reset only when the ending number is reached or when the revision number is rolled.
- **c** = Check digit (correct number from check digit algorithm)

Product	Starting Serial Number	Ending Serial Number
6000B, 110V Engine	10001	99999
6000B, 220V Engine	860101	960000
6010N, 110V Engine	10001	99999
6010N, 220V Engine	100601	200500
6015B MFP, 110 V Engine	000601	006500
6015B MFP, 220 V Engine	006601	086500
6015N MFP, 220V Engine	091601	141500
6015NI MFP, 110V Engine	141601	143000
6015NI MFP, 220V Engine	143101	158000

Example

YXL240299: Xerox Serial Number

YXL: Product Code for the Phaser 6000B, 110V printer

2 = Revision Level

40299 = Serial Number for 6000B

Using the Parts List

Note

Only parts showing part numbers are available for ordering by support. Parts not showing part numbers are available on the parent assembly.

- **Item:** The callout number from the exploded part diagram.
- **Name/Description:** The name of the part to be ordered and the number of parts supplied per order.
- **Part Number:** The material part number used to order that specific part.
- Parts identified throughout this manual are referenced **PL#.#.#**; For example, PL3.1.10 means the part is item 10 of Parts List 3.1.
- A black triangle preceding a number followed by a parenthetical statement in an illustrated parts list means the item is a parent assembly, made up of the individual parts called out in parentheses.
- The notation “**with X~Y**” following a part name indicates an assembly that is made up of components X through Y. For example, “1 (with 2~4)” means part 1 consists of part 2, part 3, and part 4.
- An asterisk (*) following a part name indicates the page contains a note about this part.
- The notation “**J1<>J2 and P2**” is attached to a wire harness. It indicates that connector Jack 1 is attached to one end of the wire harness and connector J2 is attached to the other end that is plugged into P2.
- Fastener location and type are indicated using designators listed in the following table. Refer to “Fastener Types” on page 8-5 for a complete list of fasteners used, and “Hardware Kit” on page 9-41 for fasteners available in the Hardware Kit.

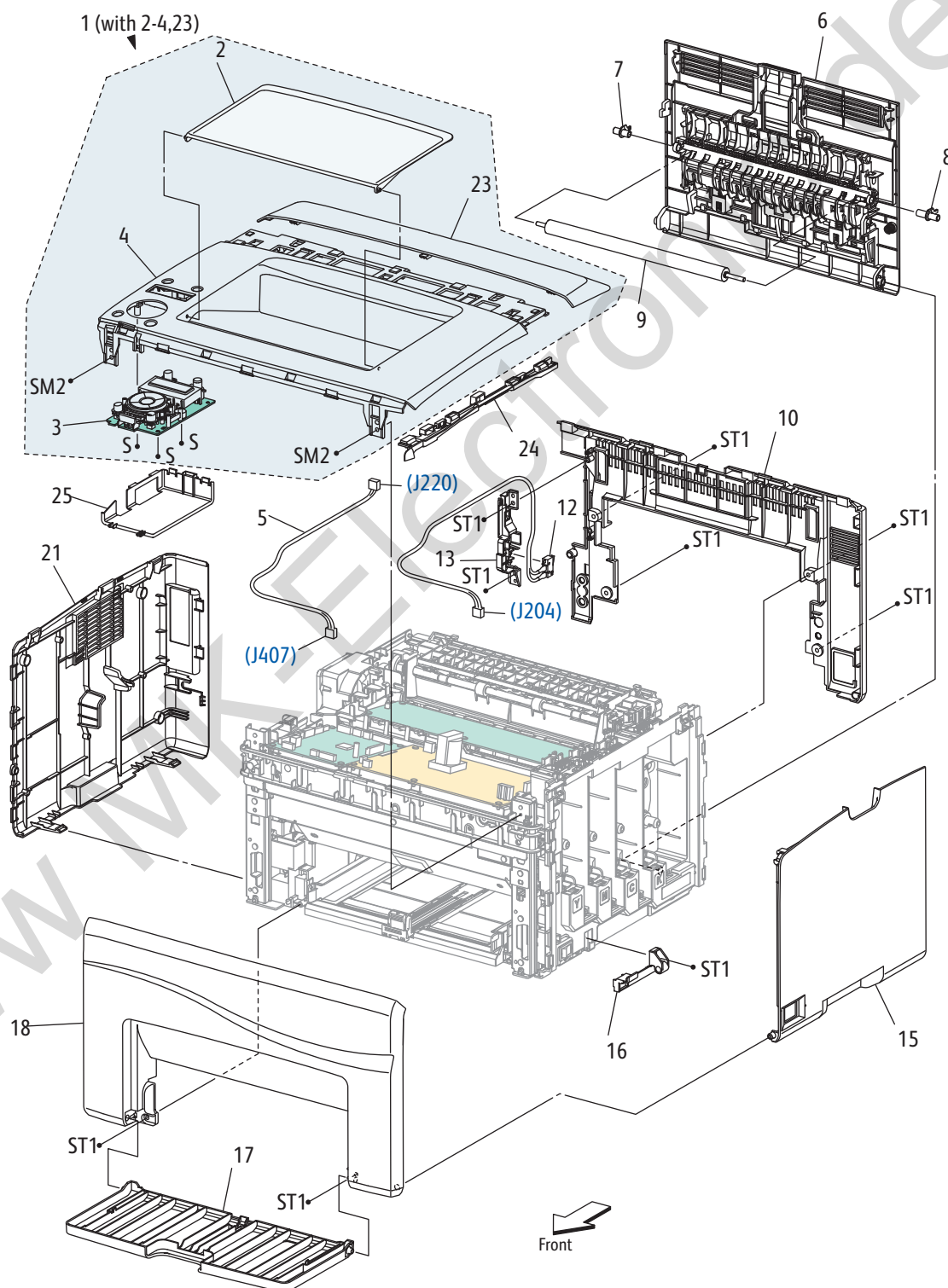
Parts Diagram Fastener Designators

Designator	Fastener Type
E	E-ring
KL	K-clip
ST	Screw, self-tapping
SM	Screw, sheet metal

Print Engine Parts

Parts List 1.1 Phaser 6000/6010 Covers

For WorkCentre 6015 MFP covers, see page 9-7.



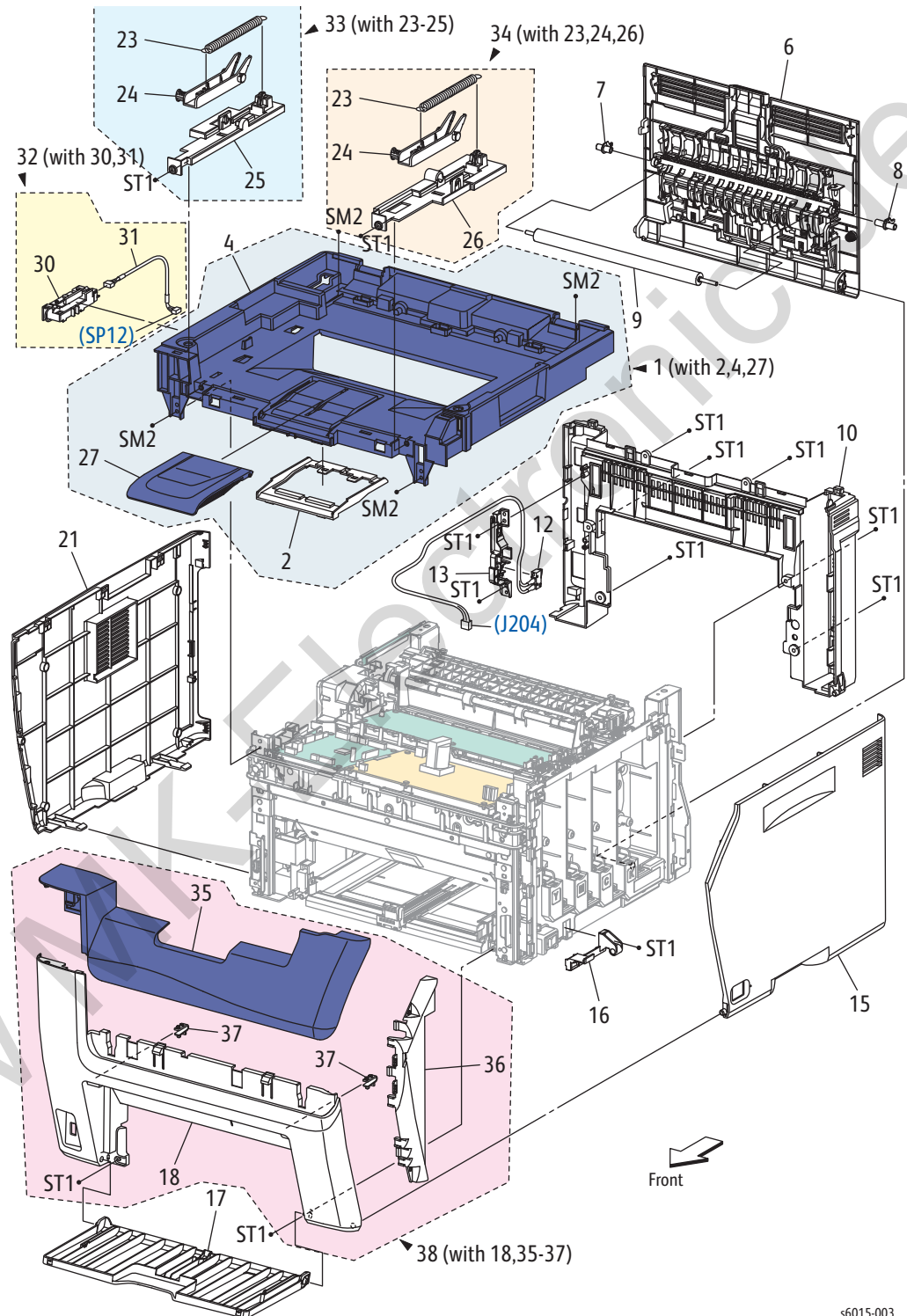
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Parts List 1.1 Phaser 6000/6010 Covers

Item	Parts name	Part Number
1A	Cover Assembly Top (Output Tray Extension) (6010N only)	848K 49810
1B	Cover Assembly Top (Output Tray Extension) (6000B only)	848K 49820
2	Tray Extension (Output Tray Extension)	086S 29661
3A	Panel Assembly LED (Control Panel) (6000B only)	676K 00682
3B	Panel Assembly LCD (Control Panel) (6010N only)	676K 00670
4A	Cover Top Front (Top Cover)	848E 67303
4B	Cover Top Front (Top Cover)	848E 67295
5	Control Panel Harness	
6	Cover Assy Rear (Rear Door)	848K 49870
7	Left Transfer Roller Bearing	013E 38091
8	Right Transfer Roller Bearing	013E 38101
9	Roll Assembly BTR (Transfer Roller)	059K 66830
10	Cover Inner Rear (Inner Rear Cover)	675K 98132
11	—	
12	Switch I/L (Rear Cover Interlock Switch)	676K12440
13	Holder IL Rear	
14	—	
15	Cover Window TNR (Toner Door)	848E 67463
16	Hinge CVR SFP (Hinge Cover)	803E 06441
17	Cover (Main Paper Tray Cover)	675K 98111
18	Cover Front Lower (Front Cover)	675K 98122
19	—	
20	—	
21	Cover Side L (Left Side Cover)	848E 67322
22	—	
23	Cover Top Rear (Top Rear Cover)	848E 67350
24	Cover Inner Top (inner Top Cover)	848E 67370
25	Cover Opp	
99A	LED Key Panel Kit	676K 00682
99B	LCD Key Panel Kit	676K 00670

Parts List 1.1 WorkCentre 6015 MFP Covers

For Phaser 6000/6010 covers, see page 9-5.



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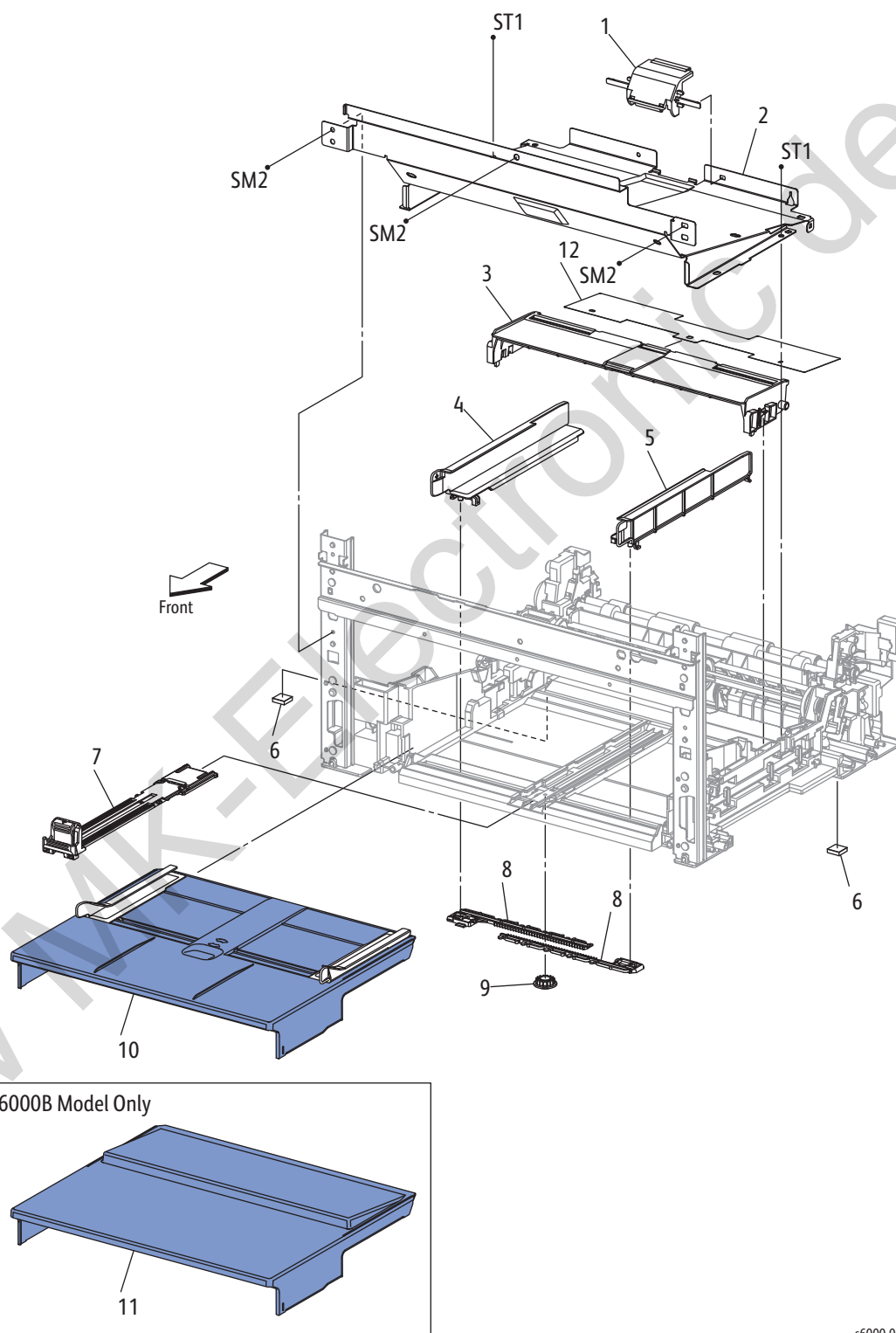
Parts List 1.1 WorkCentre 6015 MFP Covers

Item	Parts name	Part Number
1A	Cover Assembly Top (with 2-4,23) (Top Cover)	
2	Cover Extension (Output Tray Extension)	
4	Cover Top (Top Cover)	848E 67410
6	Cover Assy Rear (Rear Door)	848K 49871
7	Left Transfer Roller Bearing	013E 38091
8	Right Transfer Roller Bearing	013E 38101
9	Roll Assembly BTR (Transfer Roller)	059K 66830
10A	Cover Inner Rear (Inner Rear Cover) (WorkCentre 6015B MFP)	676K 03180
10B	Cover Inner Rear (Inner Rear Cover) (WorkCentre 6015N/NI MFP)	604K 66400
11	—	
12	Switch I/L (Rear Cover Interlock Switch)	676K 12440
13	Holder IL Rear	
14	—	
15	Cover Window TNR (Toner Door)	848E 67463
16	Hinge Cover	
17	Cover (Main Paper Tray Cover)	676K 03230
18	Lower Front Cover	
19	—	
20	—	
21	Cover Side L (Left Side Cover)	848E 67451
22	—	
23	Spring IIT	
24	Arm IIT	
25	Holder Arm L	
26	Holder Arm R	
27	Output Tray Extension	
28	—	
29	—	
30	Bracket Assembly Wi-Fi (Wireless Board)	
31	Harness Assembly Wi-Fi LT (Wireless Harness)	
32	Package Assembly Wi-Fi (with 30, 31)	101K 61442
33	Holder Assembly Arm L (Left Scanner Arm)	019K 11690
34	Holder Assembly Arm R (Right Scanner Arm)	019K 11700

Parts List 1.1 WorkCentre 6015 MFP Covers

Item	Parts name	Part Number
35	Upper Front Cover	
36	Inner Front Cover	
37	Latch	
38	Cover Front (18, 35, and 37)(Front Cover)	604K 66371
98	Kit Cover Extension Assembly (2, and 27)	604K 66380

Parts List 2.1 Feeder (1/3)

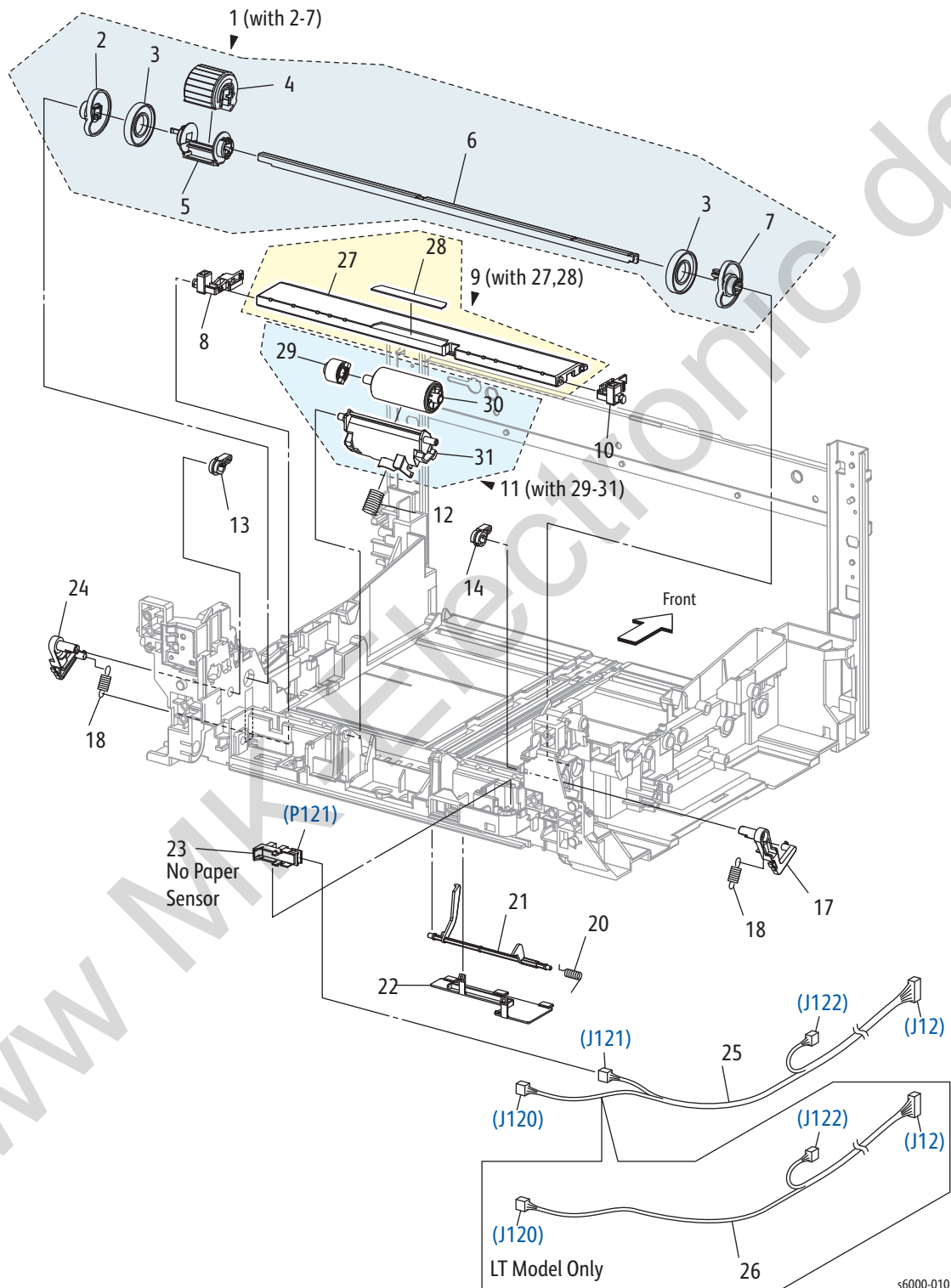


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Parts List 2.1 Feeder

Item	Parts name	Part Number
1	Cover Feed	
2	Plate Lower	
3	Tray Bypass Base	
4	Guide Side L	
5	Guide Side R	
6	Foot Assy	
7	Tray Assy Extension (Main Tray Extension)	050K 66340
8	Rack Guide Side	
9	Gear Pinion	
10	Tray Assembly Bypass Cover (Bypass Tray) (6010N and WorkCentre 6015 MFPs only)	050K 66350
11	Cover Dust (Dust Cover) (6000B only)	
12	Guide Paper Bypass (Paper Guide) (6010N and WorkCentre 6015 MFPs only)	038E 39310

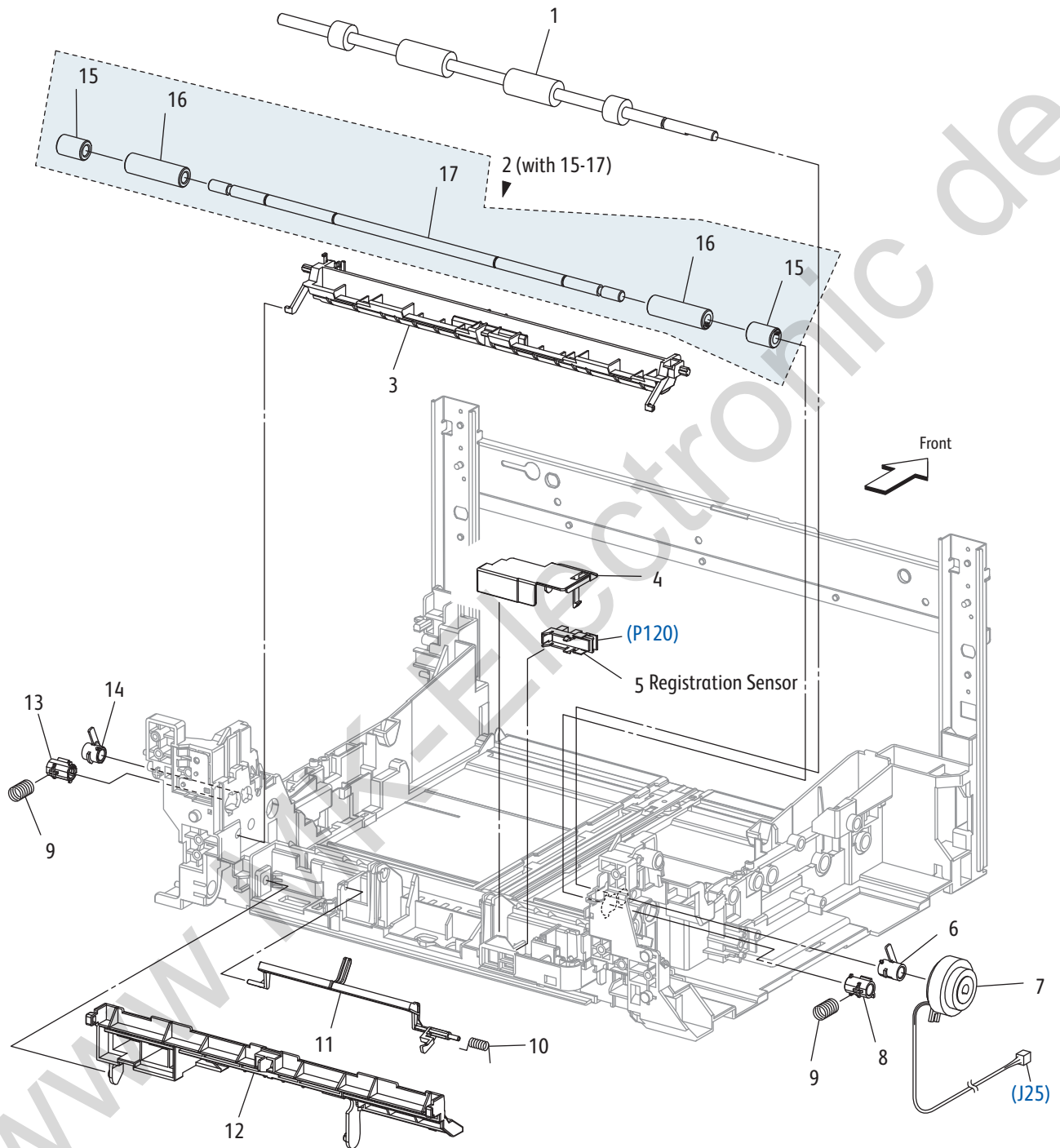
Parts List 2.2 Feeder (2/3)



Parts List 2.2 Feeder (2/3)

Item	Parts name	Part Number
1	Feed Assy (with 2-7) (Feed Roller Assembly)	
2	CAM R (Right Feed Roller Cam)	008E 97492
3	Roll Core	
4	Roll Assy Feed (Feed Roller)	059K 66781
5	Holder Feed	
6	Feed Shaft	
7	CAM L (Left Feed Roller Cam)	008E 97481
8	Holder BTM R	
9	Plate Assembly Bottom (With 27-28) (Bottom Plate)	
10	Holder BTM L	
11	Holder Assy Separator (With 29-31) (Separator Pad Assembly)	019K 11790
12	Spring Separator (Separator Spring)	809E 91661
13	Follower R (Right Follower)	008E 97512
14	Follower L (Left Follower)	008E 97502
15	—	
16	—	
17	Arm L (Left Follower Arm)	031E 98380
18	Spring NF (NF Spring)	809E 91680
19	—	
20	Spring ACT REGI (No Paper Spring Actuator)	809E 91650
21	Actuator No Paper (No Paper Actuator)	120E 32601
22	Cover No Paper (No Paper Cover) (Phaser 6010N and WorkCentre 6015 MFPs only)	848E 50650
23	Sensor Photo (No Paper Sensor) (Phaser 6010N and WorkCentre 6015 MFPs only)	930W 00123
24	Arm R (Right Follower Arm)	031E 98390
25	Harness Assembly RKN SNS (J12-J120,J121,J122) (Phaser 6010N and WorkCentre 6015 MFPs only)	
26	Harness Assembly RK SNS (J12-J120,J122) (6000B only)	
27	Plate Bottom	
28	Pad Main Paper Tray	
29	Clutch Assy Friction	
30	Roll Assy Separator	
31	Holder Separator	

Parts List 2.3 Feeder (3/3)

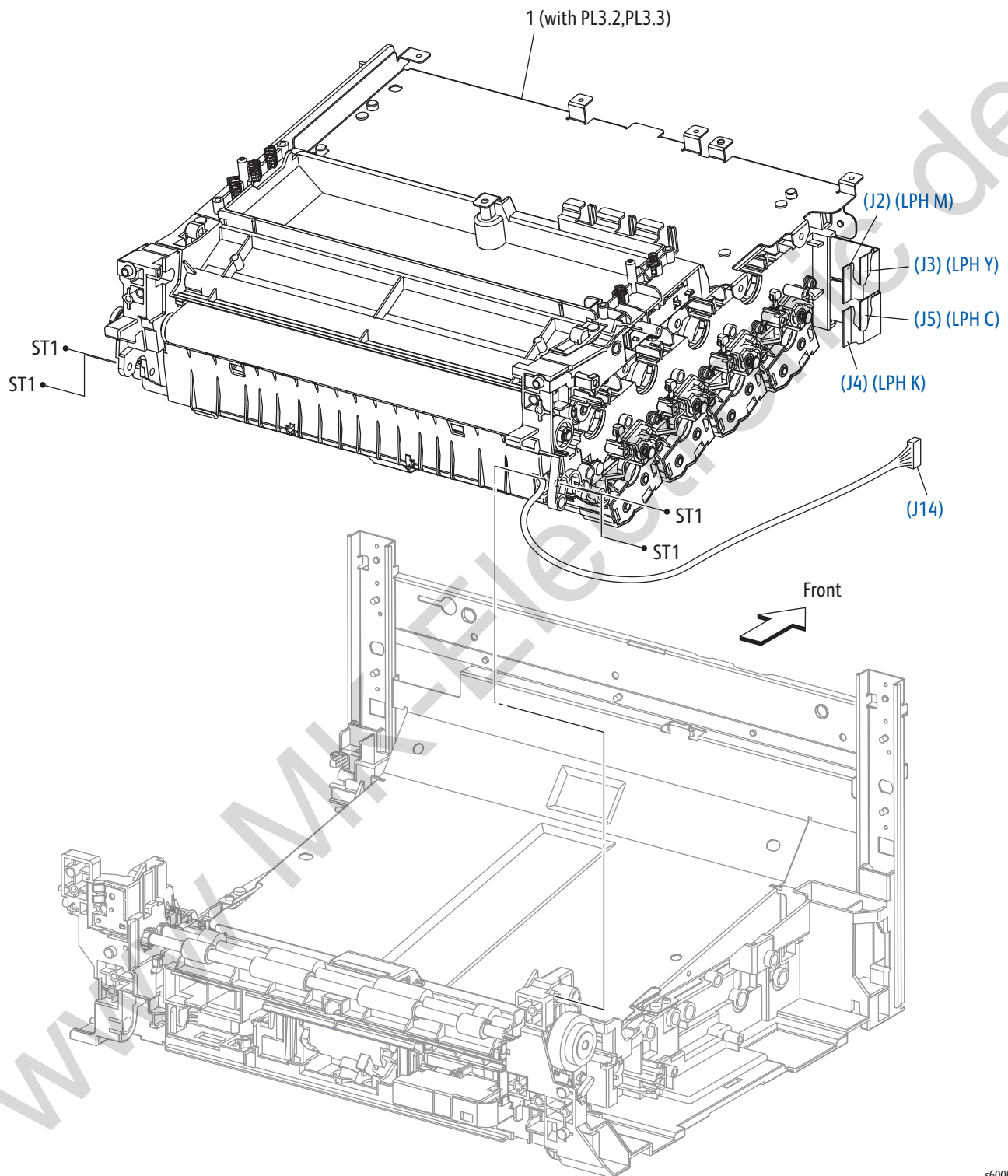


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Parts List 2.3 Feeder (3/3)

Item	Parts name	Part Number
1	Roll Regi (Registration Roller)	059E 06931
2	Roll Assy Pinch Regi (With 15-17) (Registration Pinch Roller)	059K 67751
3	Chute (Main Paper Tray Chute)	054E 42891
4	Cover Sensor	
5	Sensor Photo (Regi Sensor) (Registration Sensor)	930W 00123
6	Bearing Regi	
7	Clutch Regi (Registration Clutch)	121K 46582
8	Bearing Regi Metal	
9	Spring Regi	
10	Spring Act Regi (Registration Spring Actuator)	809E 91650
11	Actuator Regi (Registration Actuator)	120E 32561
12	Chute Low	
13	Bearing Regi Metal Earth	
14	Bearing Regi Earth	
15	Roll Pinch Regi 10	
16	Roll Pinch Regi 30	
17	Shaft Pinch Regi	

Parts List 3.1 Xerographics (1/3)



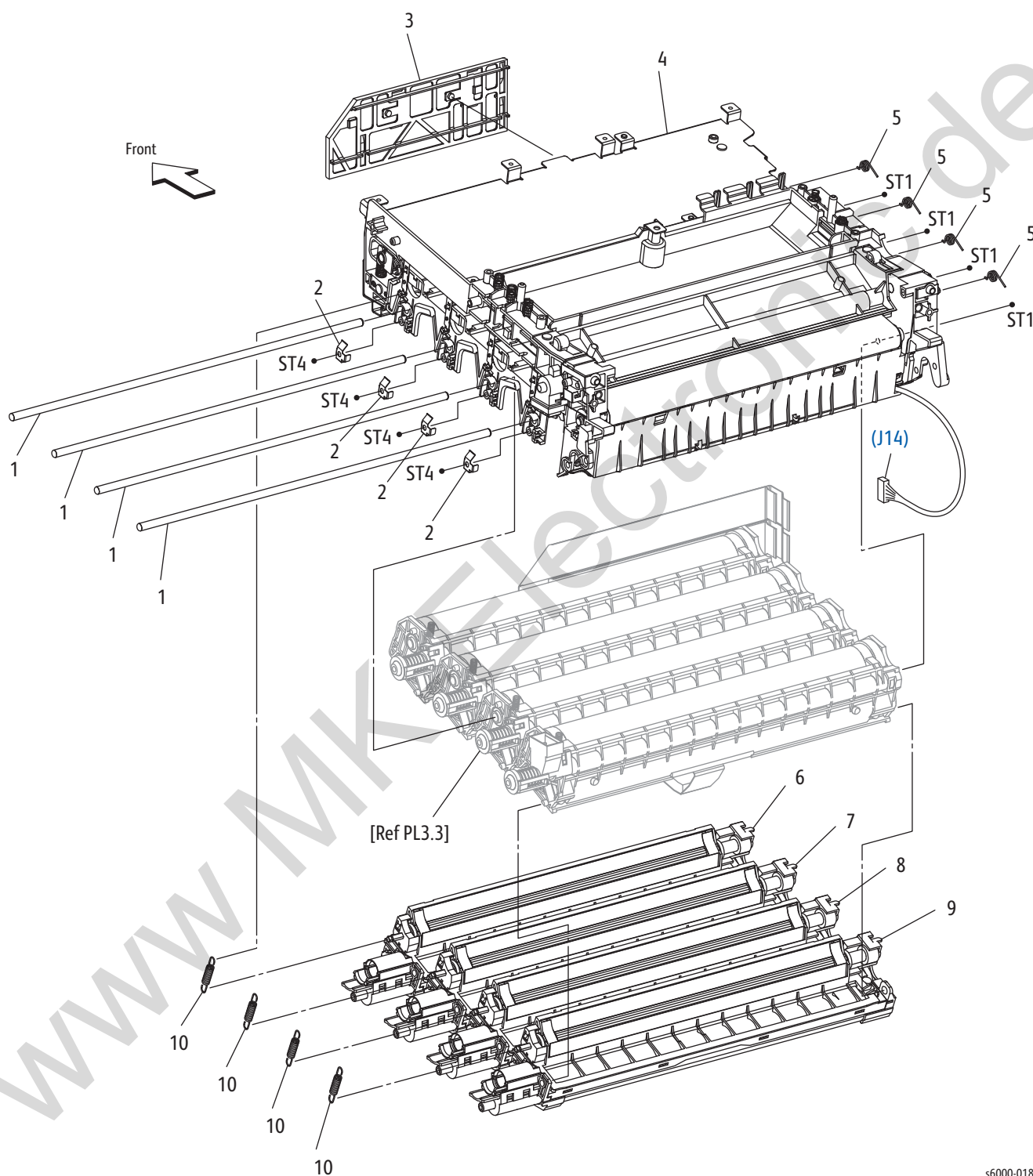
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Parts List 3.1 Xerographics (1/3)

Item	Parts name	Part Number
1	Xerographics Deve LPH Belt Assembly (with PL3.2, PL3.3) (xerographics assembly)	

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Parts List 3.2 Xerographics (2/3)

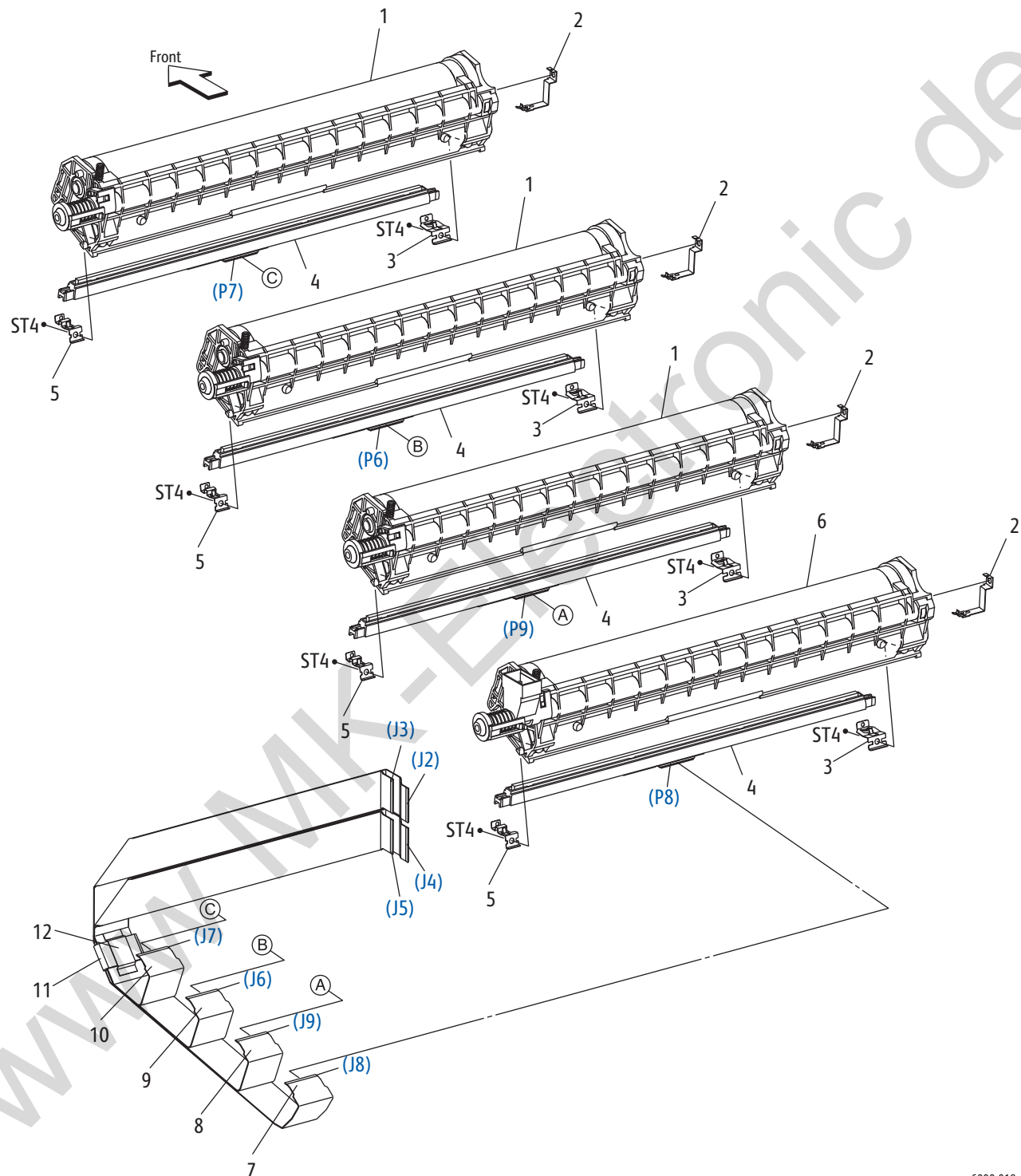


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Parts List 3.2 xerographics (2/3)

Item	Parts name	Part Number
1	Shaft drum	
2	Plate Earth DI	
3	Guide Ffc Lph	
4	Housing Assy Transfer B	
5	Spring Deve D	
6	Housing Assy Deve Y	
7	Housing Assy Deve M	
8	Housing Assy Deve C	
9	Housing Assy Deve K	
10	Spring Deve Ad	

Parts List 3.3 Xerographics (3/3)

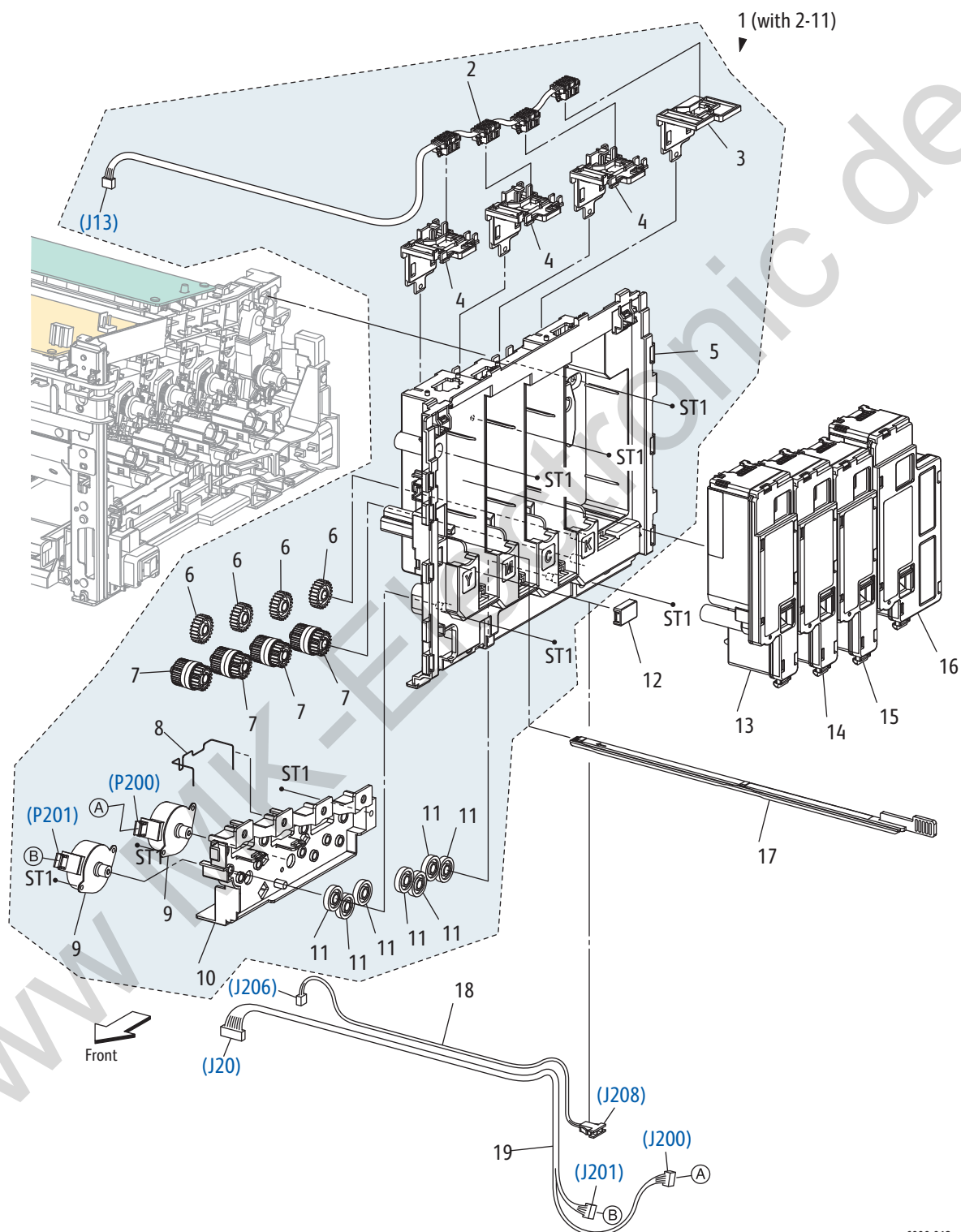


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Parts List 3.3 Xerographics (3/3)

Item	Parts name	Part Number
1	Housing Assy Xero High	
2	Spring-FG Part2	
3	Spring LPH D PART2	
4	Head Assembly-K	
5	Spring LPH Ad Part2	
6	Housing Assy Xero High K	
7	Cable-FFC-K,KRN	
8	Cable-FFC-C,KRN	
9	Cable-FFC-M,KRN	
10	Cable-FFC-Y,KRN	
11	Core Ferrite	
12	Tape	

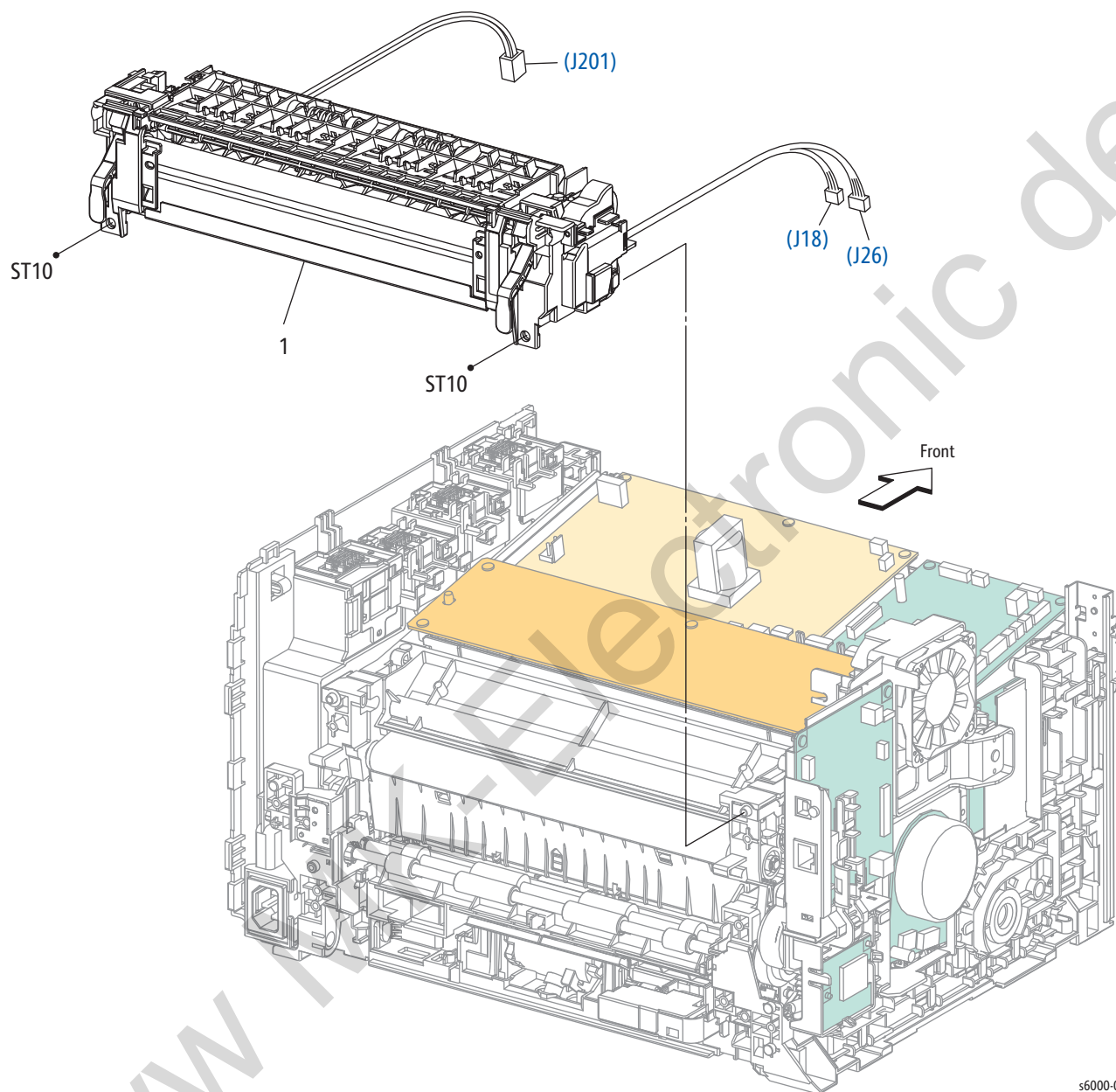
Parts List 4.1 Toner Dispense



Parts List 4.1 Toner Dispense

Item	Parts name	Part Number
1	Dispenser Assy (With 2-11)	
2	Harness Assembly DCKR (J13-toner CRUM Y,M,C,K)	
3	Key-HW K	
4	Key HW YMC	
5	Frame Disp	
6	Gear Idler 23 (Idler 23 Gear)	807E 32140
7	Clutch Assembly Oneway (Oneway Clutch Assembly)	005K 10070
8	Conductor GND MOT	
9	Motor Assy Disp (Toner Motor)	127K 61370
10	Frame Motor	
11	Gear Idler 34 (Idler 34 Gear)	807E 32130
12	Cover Connector (Connector Cover)	848E 51070
13	—	
14	—	
15	—	
16	—	
17	Cleaner Assy (Cleaner Assembly)	042K 94280
18	Harness Assembly FSR Test (J206-J208)	
19	Harness Assembly Dispense MOT (J20-J200, J201)	

Parts List 5.1 Fuser

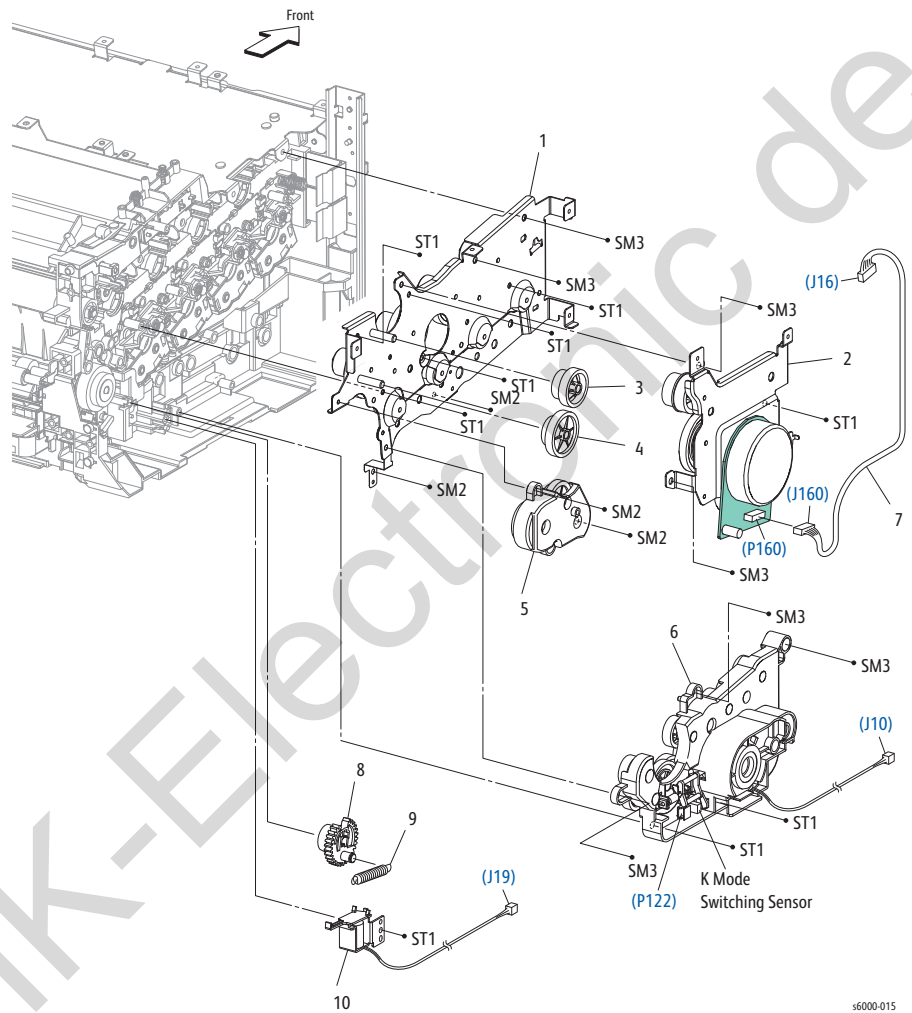


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Parts List 5.1 Fuser

Item	Parts name	Part Number
1	WorkCentre 6015 MFP Fuser, 110V Model Fuser, 220V Model	126K 29414 126K 29424
1	Phaser 6000/6010 Fuser, 110V Model Fuser, 220V Model	126K 29175 126K 29185

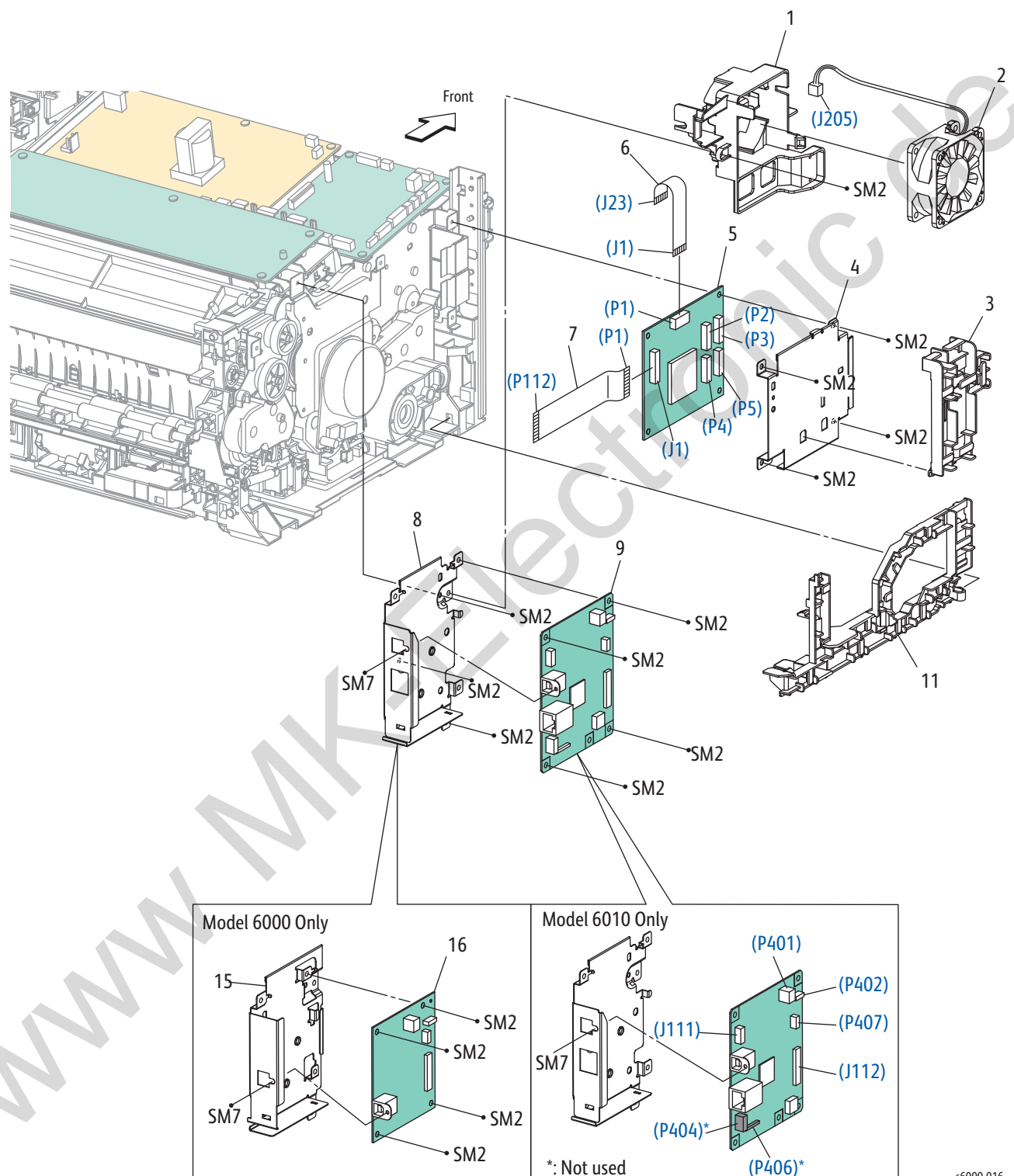
Parts List 6.1 Drive



Parts List 6.1 Drive

Item	Parts name	Part Number
1	Drive Assembly MU	
2	Drive Assembly MOT (Main Drive Assembly)	007K 17072
3	Gear F3 (F3 Drive Gear)	807E 32380
4	Gear PH3 (PH3 Drive Gear)	807E 32390
5	Drive Assembly PH (Feed Drive Assembly)	007K 17091
6	Drive Assy Deve (Developer Drive Assembly)	007K 17087
7	Harness Assembly Main MOT (J16-J160)	
8	Gear Feed	
9	Spring Feed	
10	Solenoid Feed (Feed Solenoid)	121E 22671
99	Drive Assembly Mot (With 2, 3, 4, and 5) (Main Drive Assembly Kit)	604K 64630

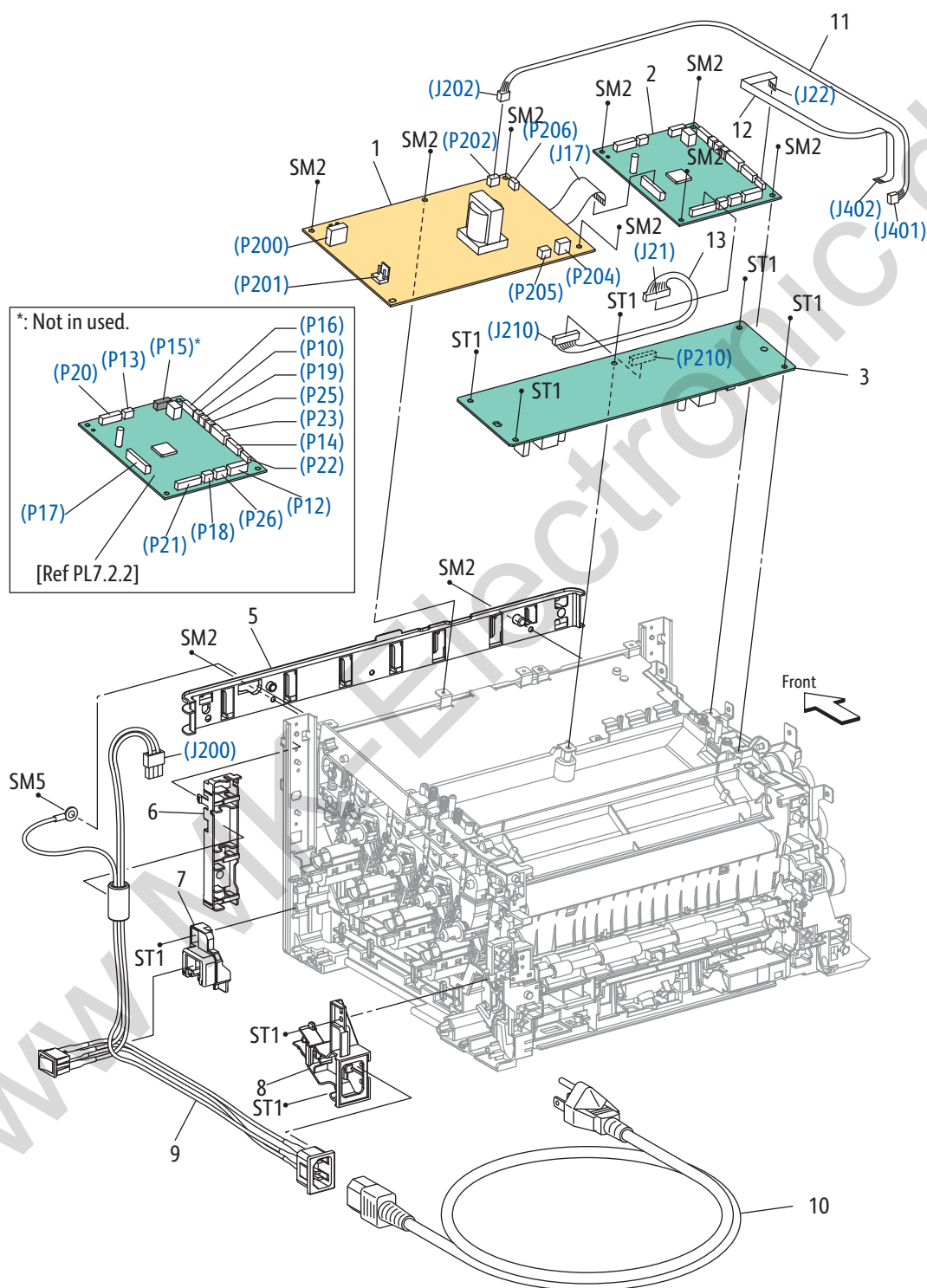
Parts List 7.1 Phaser 6000/6010 Electrical (1/2)



Parts List 7.1 Phaser 6000/6010 Electrical (1/2)

Item	Parts name	Part Number
1	Duct Fan	
2	Fan Main (Fan)	127E 86170
3	Guide Harness Drive (Drive Harness Guide)	
4	Plate Bitz	
5	PWB Assy TOKI (LED Driver Board)	960K 54361
6	FFC Assy Light Biz (LED/MCU Cable)	962K 79920
7A	Harness Assembly TOKI (6000B model) (LED Driver Board Harness)	962K 84860
7B	Harness Assembly TOKI (6010N model) (LED Driver Board Harness)	962K 81970
8	PLATE ESS IOT	
9	PWBA ESS (6010N model) (IP Board)	676K 12210
10	—	
11	Guide Harness Main Paper Tray (Main Paper Tray Harness Guide)	
12	—	
15	Plate ESS IOT LT (6000B model)	
16	PWBA ESS LT (6000B model) (IP Board)	676K 12200

Parts List 7.2 Phaser 6000/6010 Electrical (2/2)

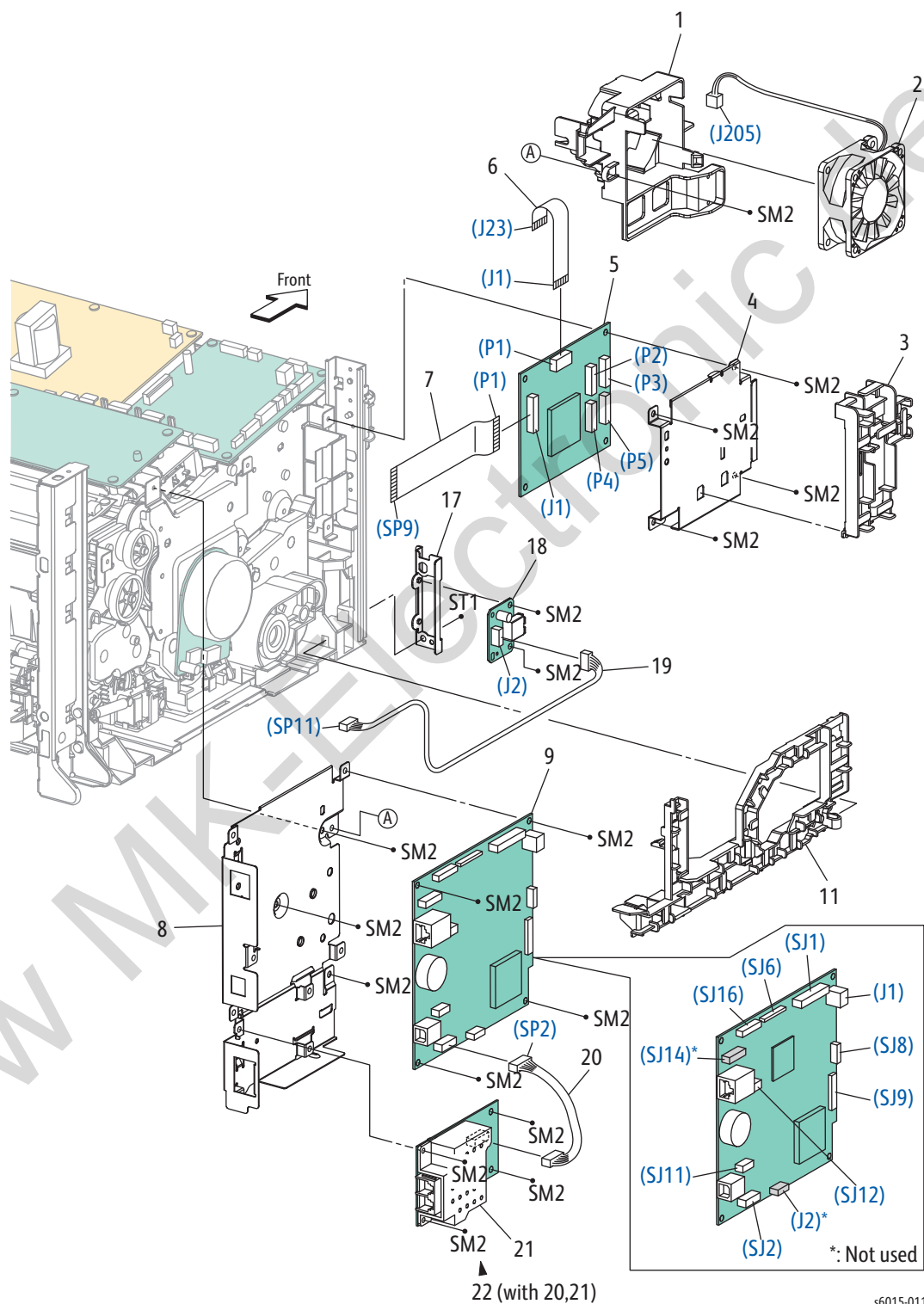


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Parts List 7.2 Phaser 6000/6010 Electrical (2/2)

Item	Parts name	Part Number
1A	LVPS (110V)	105K 23974
1B	LVPS (220V)	105K 23984
2	MCU Board	960K 60951
3	HVPS	105K 23993
4	—	
5	Guide Harness Front	
6	Guide Harness AC	
7	Holder SW SFP	
8	Guide Harness Inlet	
9	Harness Assembly Inlet SFP (AC INLET-MAIN SW, J200) (AC Inlet Harness)	962K 91570
10A	Power Cord 110V (Power Cord) 220V (Power Cord)	675K 17830 675K 17660
11	Harness Assy Lves	
12	FFC Assembly ESS (Image Processor Harness)	962K 81910
13	Harness Assy HVPS (J21-J210)	

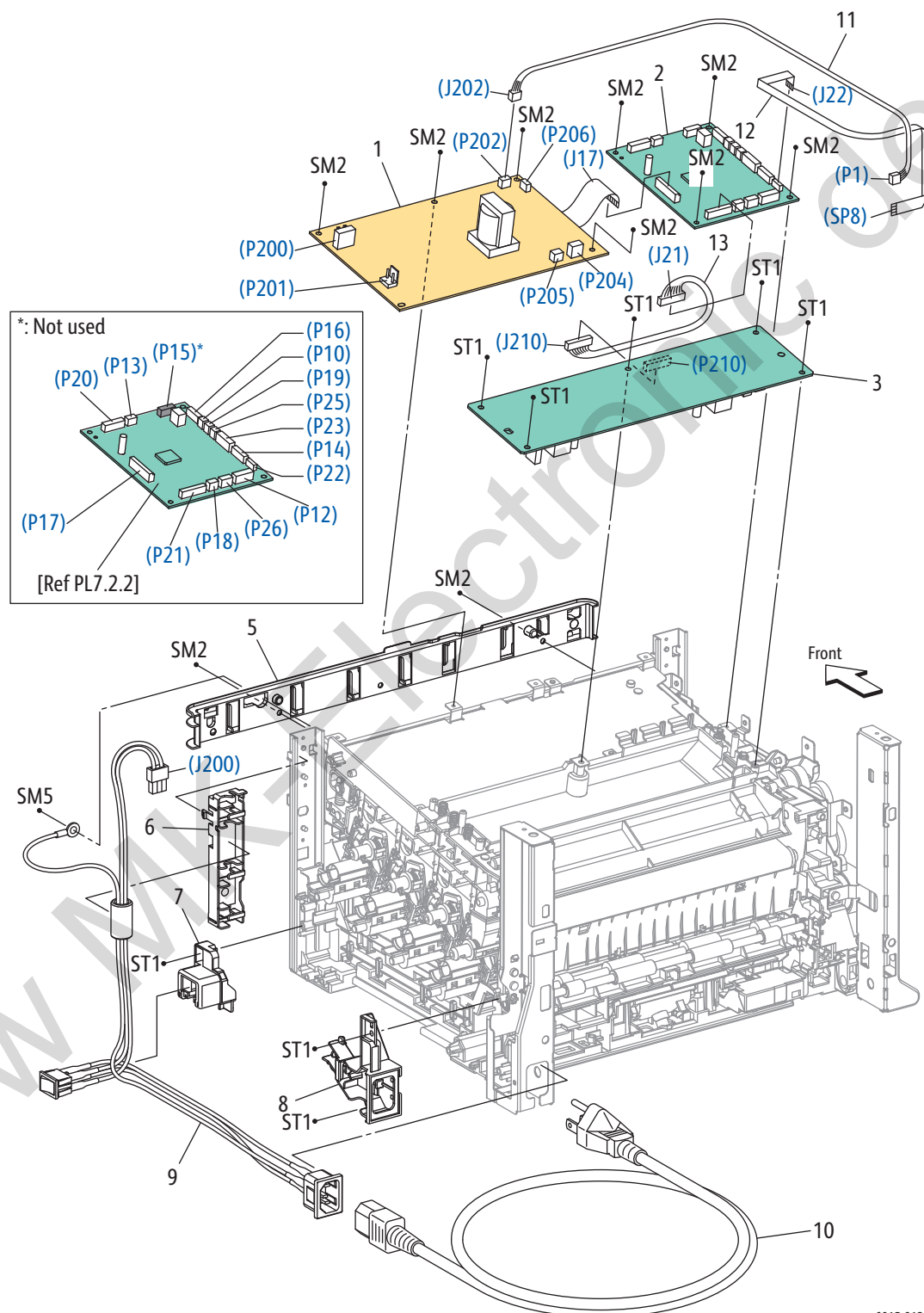
Parts List 7.1 WorkCentre 6015 MFP Electrical (1/2)



Parts List 7.1 WorkCentre 6015 MFP Electrical (1/2)

Item	Parts name	Part Number
1	Duct Fan	
2	Fan Main (Fan)	127E 86170
3	Guide Harness Drive (Drive Harness Guide)	
4	Plate Bitz	
5	PWB Assy TOKI (LED Driver Board)	960K 54361
6	LED/MCU Cable	
7	Harness Assembly TOKI (6010N model) (LED Driver Board Harness)	962K 81970
8	PLATE ESS IOT	
9A	PWBA ESS (WorkCentre 6015B MFP) (IP Board)	676K 13512
9B	PWBA ESS (WorkCentre 6015N MFP) (IP Board)	676K 13522
9C	PWBA ESS (WorkCentre 6015NI MFP) (IP Board)	676K 13532
10	—	
11	Main Paper Tray Harness Guide	
13	—	
17	Bracket Front USB	
18	PWB Assembly USB Front (USB Board)	960K 47000
19	—	
20	Harness Assembly Swift FAX (Fax Harness)	
21	PWBA Swift FAX (FAX Board)	
22	Package Assembly FAX LT (with 20 and 21)	101K 62530

Parts List 7.2 WorkCentre 6015 MFP Electrical (2/2)

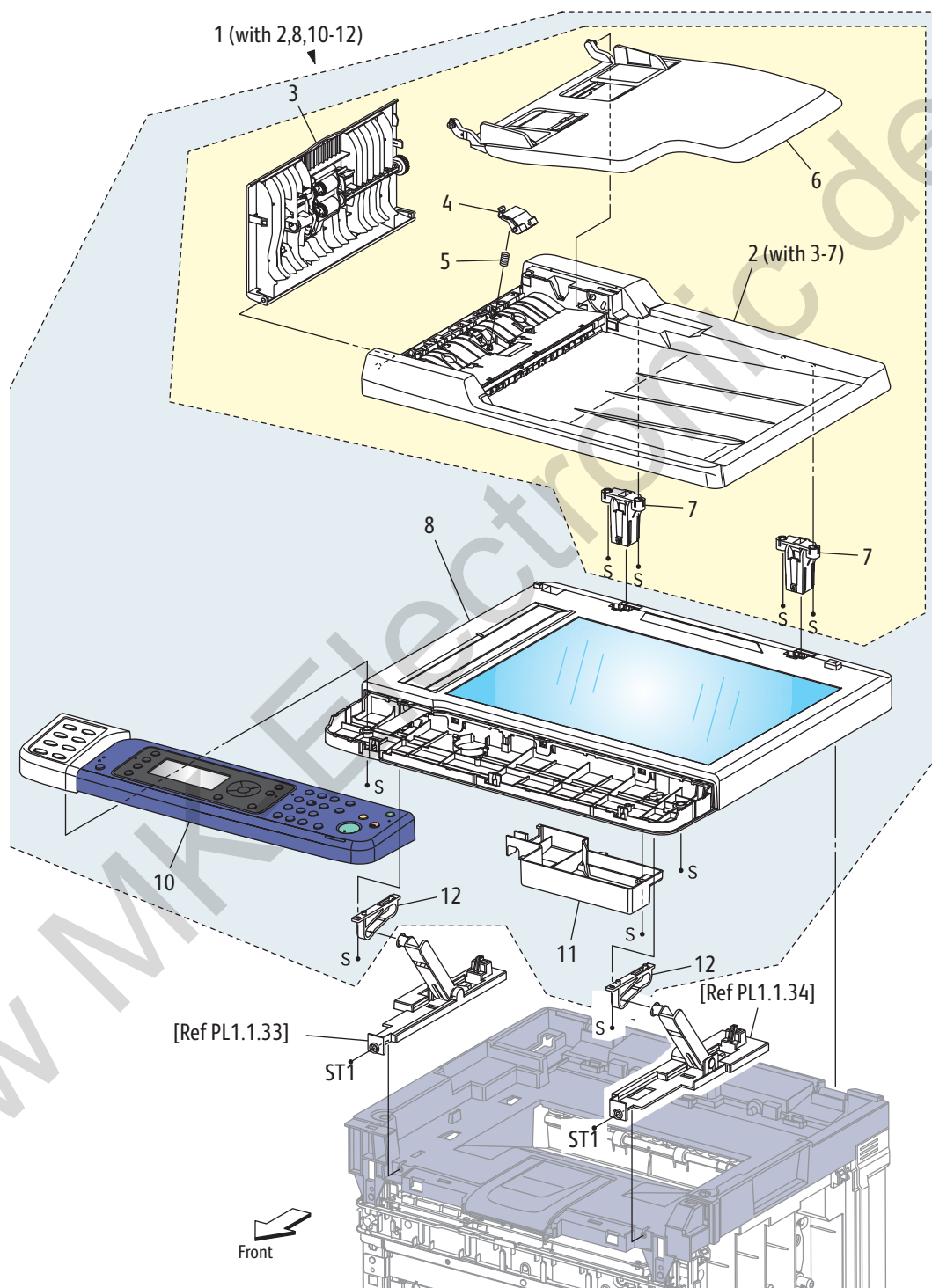


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Parts List 7.2 WorkCentre 6015 MFP Electrical (2/2)

Item	Parts name	Part Number
1A	LVPS (110V)	105K 23974
1B	LVPS (220V)	105K 23984
2	MCU Board	960K 60951
3	HVPS	105K 23993
4	—	
5	Guide Harness Front	
6	Guide Harness AC	
7	Holder SW	
8	Inlet Harness Guide	
9	Harness Assembly Inlet A10 (AC INLET-MAIN SW, J200) (AC Inlet Harness)	
10A	Power Cord, 110V (Power Cord)	675K 17830
10B	Power Cord, 220V (Power Cord)	675K 17660
11	Harness Assembly LVPS	
12	FFC Assy ESS (Image Processor Harness)	
13	Harness Assy HVPS (J21-J210)	

Parts List 8.1 WorkCentre 6015N/NI MFP Scanner

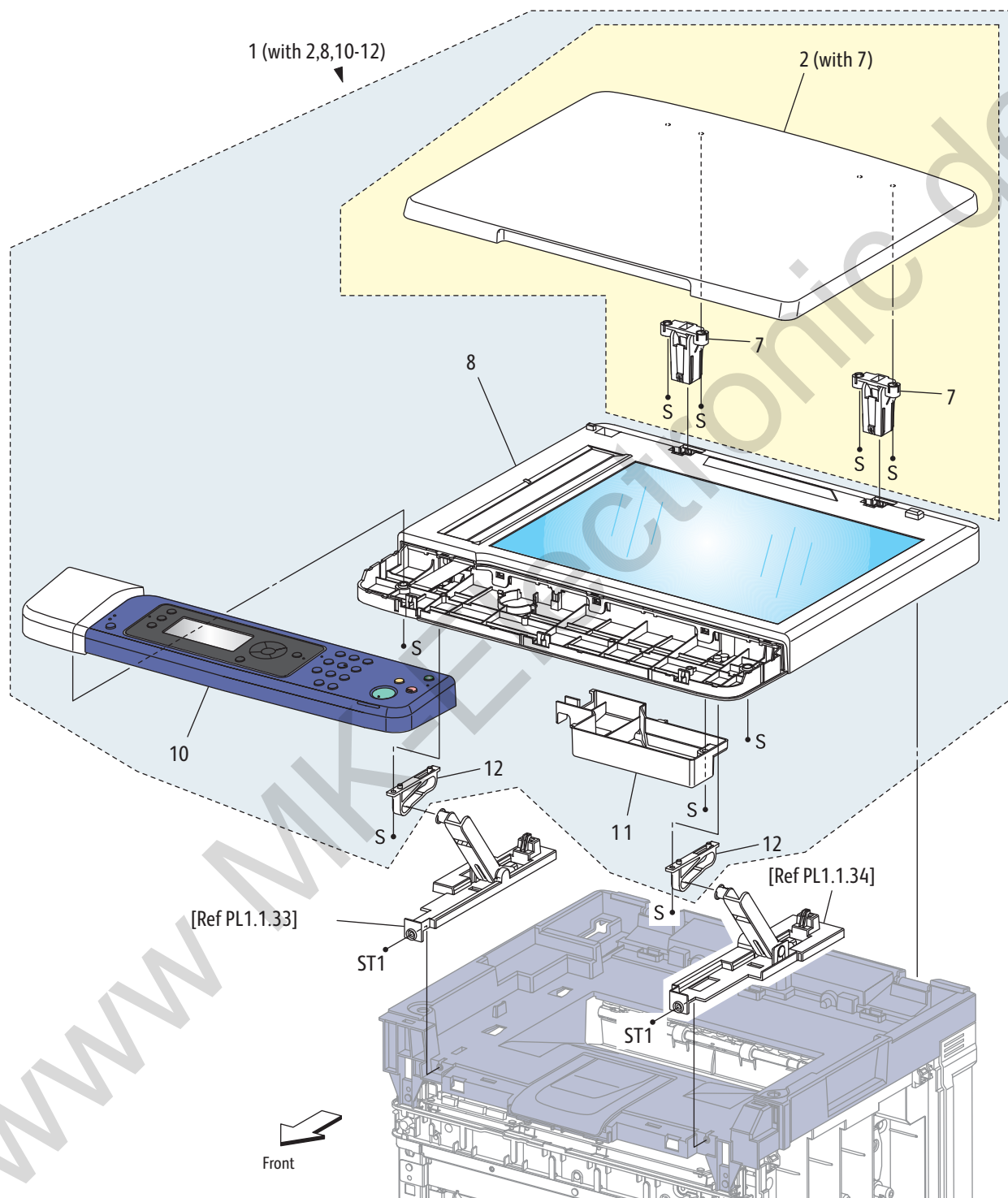


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Parts List 8.1 WorkCentre 6015N/NI MFP Scanner

Item	Parts name	Part Number
1	Scanner Assembly 4In1	604K 70711
2	ADF Assembly (with 3-7) (ADF)	
3	Cover Assembly Top ADF (ADF Cover)	604K65550
4	ADF Separator Pad (with 5)	604K65560
5	Spring Separator	
6	Tray Assembly Input ADF (ADF Input Tray)	604K65530
7	ADF Hinge Assembly	TBD
8	IIT Assembly 3IN VB	
9	—	
10B	Console Assembly 4IN (Control Panel) (See 13 and 14 below)	
11	SSB Cover	
12	Rail IIT FB	
13	Control Panel Board	TBD
14	LCD	TBD
96	Label FAX	897E82971

Parts List 9.1 WorkCentre 6015B MFP Scanner



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Parts List 9.1 WorkCentre 6015B MFP Scanner

Item	Parts name	Part Number
1A	Scanner	604K 70692
2	Cover Assembly Platen	
3	—	
4	—	
5	—	
6	—	
7	Hinge Assembly	TBD
8	—	
9	—	
10	Console Assembly (Control Panel) (See 13 and 14 below)	
11	SSB Cover	
12	Rail IIT FB	
13	Control Panel Board	TBD
14	LCD	TBD
98	ADF Top Cover Kit	

Xerox Supplies and Accessories

The printer is shipped with starter Toner Cartridges that have a 500 print capacity and no CRUM.

Toner Cartridge Types

Region/Type	Description	Capacity	Part Number
US/EU	Cyan Standard Capacity	1,000	CT201605
	Magenta Standard Capacity	1,000	CT201606
	Yellow Standard Capacity	1,000	CT201607
	Black Standard Capacity	2,000	CT201604
DMO	Cyan Standard Capacity	1,000	CT201600
	Magenta Standard Capacity	1,000	CT201601
	Yellow Standard Capacity	1,000	CT201602
	Black Standard Capacity	2,000	CT201599

Power Cords

Description	Part Number
Power Cord, 110 V	675K 17830
Power Cord, 220 V	675K 05330

Service Kits

Service Kits provide spare parts normally associated with larger assemblies.

Hardware Kit

Hardware Kit

Fastener Type	Size	Parts List Designator	Quantity
Screw for plastic, Silver, self-tapping	M3 x 6 mm	ST4	2
	M3 x 8 mm	ST1	4
Screw for plastic, Silver, self-tapping, with flange	M3 x10 mm	ST10	2
Sheet metal screw, Silver	M3 x 6 mm	SM2	4
	M4 x 6mm	SM3	2
	M3 x 6mm	SM7	1
Screw for sheet metal, Silver, with external tooth washer	M4 x 6mm	SM5	1